

through adhesive layer 12 and into concrete slab 1. All planks include tongues 11 and grooves 40 to interfit the planks side by side. The planks include beveled edges 13 that form grooves 16, 17, 18, 19, 20 and 21 between the planks.

5 Fig. 2 shows nails 22, 23 and 24 hidden in randomly-formed wormholes/scratches 25, 26 and 27. These nails 22, 23 and 24 pass through planks 6, 7, 8 and 9, through adhesive layer 12 and into concrete slab 1.

What is claimed is:

10 1. Method for attaching solid hardwood floor planks to a concrete floor surface comprises:

15 preparing, away from the site of installation, solid plank hardwood floorboards for attachment to said concrete floor surface;

20 applying to said concrete floor surface with at least one water resistant, water impermeable adhesive in sufficient quantity to attach said boards to said surface;

25 placing the prepared solid plank hardwood floorboards on the adhesive-coated concrete floor surface; and

allowing the adhesive to set.

2. A method of claim 1 wherein said preparing step include applying
20 desired finishes to said boards.

3. The method of claim 1 further comprising preparing said concrete floor surface to be clean, dry, smooth, low in surface moisture, and substantially flat.

4. The method of claim 1 further comprising using boards made of hardwood or soft wood of various species, having a length of at least about 3 feet.

5. A floor comprising a concrete floor surface with solid plank
hardwood floor boards adhesively attached thereto with no subflooring
between said boards and said concrete floor surface.

6. A floor comprising solid plank hardwood floor boards, said
boards including surface-formed wormholes/nail holes/scratches, colors and
finishes, or a combination thereof.

10 7. The floor of claim 5 wherein said boards are of varying
thicknesses.

8. The method of claim 1 further comprising, after said placing step,
nailing said boards to said concrete floor surface through the adhesive layer.

15 9. The floor of claim 5 further comprising a plurality of nails that
penetrate through said boards and into said concrete floor surface.

10. The method of claim 2 further comprising preparing said
concrete floor surface to be clean, dry, smooth, low in surface moisture, and
substantially flat.

20 11. The method of claim 2 further comprising using boards made of
hardwood or soft wood of various species, having a length of at least about 3
feet.

12. The floor of claim 6 wherein said boards are of varying thicknesses.

13. The method of claim 2 further comprising, after said placing step, nailing said boards to said concrete floor surface through the adhesive layer.